

BLF Series, 1700°C, 1800°C, Bottom Loading **Furnaces**

Rapid heating and cooling are achievable by raising and lowering the hearth, whilst the operator is protected from direct exposure to radiant heat from the chamber.

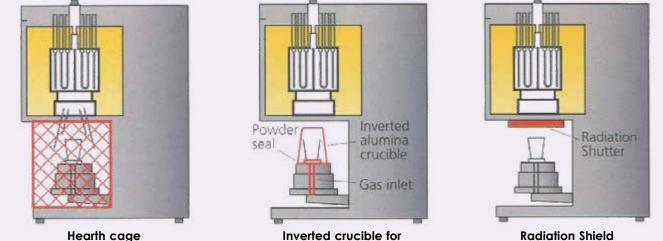
Standard Features:

- 1700°C or 1800°C maximum operating temperature.
- 3 to 21 Liter capacities
- Ideal for; sintering high performance ceramics, melting glass under high temperature, or working with modified atmospheres
- Extremely rapid heating δ cooling cycles can be achieved through raising & lowering the hearth
- Electrically operated elevator hearth, protects operator • from the chamber's radiant heat & gives easy loading of workpieces & crucibles
- Excellent temperature uniformity as a result of the round chamber
- Over temperature protection to protect load or furnace during unattended operation
- Programmable 3216P1 controller & separate over-• temperature protection
- Molybdenum disilicide heating elements.

Options:

- Compatible crucibles
- Modified hearth for the introduction of gases
- Adaptation to introduce thermocouple or stirrer through the chamber top
- Rotating hearth option

 Radiation shutters
Hearth cages
RS232 & RS485 communications
Fieldbus & Ethernet connectivity
DAQ or graphical recorders.



controlled atmosphere

| Model | Max temp (°C) | Heat up time (mins) | Dimension | | Vol. (Li- | Max power | Thermocouple type | Weight (kg) | Power supply |
|-----------|---------------------|------------------------------|-------------|------------------------------------|--------------|--------------|----------------------|----------------|--------------|
| | | | Inside (mm) | Outside (mm) | ters) | (W) | туре | (Kg) | |
| BLF 17/3 | 1700 | 80 | 190x150 | H975xW750xD530 Bench mounted | 3 | 4125 | В | 155 | Single |
| BLF 17/8 | 1700 | 80 | 250x200 | H1950xW1360xD800 Floor standing | 8 | 8130 | В | 424 | 3 phase |
| BLF 17/21 | 1700 | 180 | 300x300 | H1850xW1250xD900 Floor standing | 21 | 12000 | В | 600 | 3 phase |
| BLF 18/3 | 1800 | 110 | 190×150 | H975xW750xD530 Bench mounted | 3 | 4775 | 2 | 155 | Single phase |
| BLF 18/8 | 1800 | 110 | 250x200 | H1950xW1360xD800 Floor standing | 8 | 7010 | 2 | 424 | 3 phase |
| BLF 18/21 | 1800 | 220 | 300x300 | H1850xW1250xD900 Floor standing | 21 | 12000 | 2 | 600 | 3 phase |

Continuous operating temp. is 100°C below maximum temp.